

TIMED DUAL RELEASE DOSAGE FORMS COMPRISING A SHORT
ACTING HYPNOTIC OR A SALT THEREOF

The present invention relates to timed dual release dosage forms comprising
5 short acting hypnotics or salts thereof.

The short acting hypnotics can belong to all therapeutic classes:

- compounds of the therapeutic class of pyrazolopyrimidines, such as
zaleplon,

10 - compounds of the therapeutic class of cyclopyrrolones, such as zopiclone
and its enantiomers like (*R*)-zopiclone,

- compounds of the therapeutic class of benzodiazepines, such as triazolam,
temazepam or brotizolam,

- compounds of the therapeutic class of phenothiazines, such as
15 alimemazine or the tartrate thereof,

- compounds of the therapeutic class of imidazopyridines, such as zolpidem.

One of the preferred salts of zolpidem is zolpidem hemitartrate.

Up to now, according to the rapidity of action of this kind of active
20 substances, only immediate release dosage forms were developed, which
disintegrate rapidly in the gastro-intestinal tract, dissolve in the fluid of the
gastrointestinal tract and undergo systemic absorption, where the short acting
hypnotic, which we will call hereinafter "the drug", can exert its pharmacological
effect and induce sleep of the patient.

25 The new dosage forms according to the present invention enable first of all a
sufficient blood level of short acting hypnotic to be obtained rapidly after
administration in order to induce sleep, and then a second pulse of short acting
hypnotic to be released after a fixed time after administration in order to maintain
30 sleep.

Therefore, as a first object, the present invention provides timed dual release
dosage forms comprising short acting hypnotics or salts thereof adapted to release
over a predetermined time period, according to a profile of dissolution, characterized

in that it comprises two release pulses, the first being immediate and the second being delayed to a fixed time.

The "total amount of drug" means the quantity by weight of the drug
5 comprised in the whole dosage form according to the invention.

The immediate release portion of the profile (initial pulse) is defined as that proportion of the drug dissolved in 30 minutes in a suitable *in vitro* dissolution test. A suitable dissolution test is for example one of the methods described in example 1:
10 method where measurement is carried out with the rotating paddle apparatus of the European pharmacopoeia, at a stirring speed of 50 rpm, in an aqueous buffer at pH between 1 and 7.5 at 37°C, or variations on this as well known to one skilled in the art.

The proportion of the drug dissolved during this pulse is the proportion of the total amount of the drug which is dissolved at 30 minutes. In an advantageous embodiment of the dosage forms according to the present invention 90% or more of that part of the drug allotted for the initial pulse is dissolved in 20 minutes and more preferably in 15 minutes. This embodiment is particularly advantageous for dosage forms comprising zolpidem or a salt thereof.
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The delayed release portion of the profile is the part of the dissolution occurring after 30 minutes, measured in a suitable *in vitro* dissolution test, such as described in example 1.

The delayed release portion of the profile is defined by the percentage released at times T_1 and T_2 , defined as follows.
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T_1 describes the beginning of the second, delayed release pulse, and is defined as the time for release of 10% of the drug allotted for the delayed release portion of the profile.

T_2 describes the end of the delayed release pulse, and is defined as the time for release of 85% of the drug allotted for the delayed release portion of the profile.
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The release of the delayed release pulse may be less rapid than the immediate release pulse. For example, the period (T_2-T_1) can last between 30 and 200 minutes.

Moreover, the delayed release pulse can begin between 50 minutes and 200 minutes after the beginning of dissolution, and preferably between 60 and 150 minutes, this range of time being defined as the "fixed time".

5 Indeed, the delayed release should be completed at a time after administration compatible with the desired time of sleep, and the time needed for elimination of the drug from the human body to a sufficiently low level roughly 8 hours after administration. In view of this, T_2 is between 2 and 6 hours and preferably between 2.5 and 5 hours.

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The immediate release pulse can liberate between 40 to 70% of the total amount of the drug.

15 An example of such an *in vitro* release profile is given in figure 1, where 60% of the total amount of drug is released during the immediate release pulse, and the second, delayed release pulse occurs after 90 minutes (T_1) with a T_2 time being equal to 150 minutes.

20 As a second object, the present invention provides timed dual release dosage forms of short acting hypnotics or salts thereof, characterized in that they comprise two kinds of pharmaceutical entities of drug: one immediate release entity and one delayed release entity. The drug dissolved during the initial, immediate release pulse (before 30 minutes) is contained within the immediate release entity, and that liberated in the second, delayed release pulse (beginning after the fixed 25 time) is contained within the delayed release entity.

30 Small quantities of the drug in a formulation for rapid release can be retained in the formulation and thus may be released at a time after 30 minutes from the beginning of the dissolution, and are thus included in the delayed release part of the profile. Similarly, small quantities of the drug incorporated in the delayed release pharmaceutical entity may be released before 30 minutes, and thus form part of the immediate release part of the profile.

35 According to the present invention, the proportion of the drug contained within the immediate release entity and dissolved within 30 minutes is at least 90%. And the proportion of the drug contained within the delayed release entity and

released within 30 minutes is comprised between 0 and 20%, and preferably between 0 and 5%.

5 Among dosage forms able to match the requirement of a timed dual release profile and to comprise the two kinds of pharmaceutical entities defined above, the following may be cited: capsules, tablets, multilayer tablets, multicoated tablets.

10 The immediate release entity shall be understood in the present invention as a single pharmaceutical immediate release unit like for example an immediate release tablet or pellet, or several such units formulated into a capsule or a tablet ; as an immediate release matrix in a tablet ; as an immediate release layer, that can be incorporated in a multilayer tablet ; as an immediate release coating layer in a multicoated tablet or pellet.

15 The delayed release entity shall be understood in the present invention as a pharmaceutical delayed release unit such as, for example, a delayed release tablet or pellet, or several such units formulated into a capsule or a tablet ; as a delayed release core or a delayed release coating layer in a multicoated tablet ; as delayed release pellets within a disintegrating tablet.

20 Dosage forms where the immediate release entity and the delayed release entity are administered simultaneously but separately are also encompassed in the present invention.

25 The total amount of short acting hypnotic contained in the dosage forms according to the present invention depends on the individual drug.

For example, the dosage forms according to the invention typically contain from 10 to 30 mg of zaleplon or from 7.0 to 15 mg of zopiclone.

30 In the same way, the dosage forms according to the invention typically contain from 4 to 16 mg of zolpidem as zolpidem base, and preferably 6 to 12 mg of zolpidem as zolpidem base. The zolpidem may be incorporated as the base, or as a pharmaceutically acceptable salt of zolpidem. Among dosage forms comprising a salt of zolpidem rather than the zolpidem base, according to the invention, those comprising zolpidem hemitartrate are especially preferred.

In advantageous embodiments, dosage forms may be formulated in order to obtain a dissolution independent of the pH in the second release pulse. The preferred manner to achieve such a dissolution in the case of a basic short acting hypnotic, like zolpidem, zopiclone or zaleplon, is to add a pharmaceutically acceptable organic acid into the dosage form, according to methods known from one skilled in the art. Such dosage forms are preferred.

These pharmaceutically acceptable organic acids can be chosen for example among maleic, tartaric, malic, fumaric, lactic, citric, adipic or succinic acid and their acid salts where these exist, in the form of racemates or isomers, where these exist.
10 According to the invention, acids particularly preferred are tartaric, fumaric, citric, and succinic and their acid salts.

Various formulations, not limiting the scope of the present invention, illustrating the invention are described hereafter:

15 (1) A mixture of immediate release and delayed release particles of dimension 0.2 - 2 mm, known variously as pellets, beads, granules or spheroids, within a capsule:

20 The beads, pellets, granules or spheroids may be manufactured by any of the methods well known to one skilled in the art: granulation in a high speed granulator, extrusion followed by spheroidisation, gradual coating of a sugar sphere consisting of sugar or microcrystalline cellulose or mannitol or any other suitable pharmacologically inert substance, with a mixture containing the drug etc.

25 A part of the pellets, granules or spheroids is then coated for delayed release as described hereinafter. The coating must be impermeable to the drug on contact with aqueous fluid, but becomes permeable to the drug after a suitable period as described above, and not earlier, as a result either of erosion of the coating, or by 30 increase in permeability of the coating, for example by the formation of aqueous pores, or by breakdown of the film, which may be obtained by means of:

35 (i) a coating which contains one or more polymers impermeable to water and to drug molecules, such as ethylcellulose, ammonio methacrylate copolymer Type B, cellulose acetate, cellulose acetate butyrate, polyvinyl chloride, polyvinylacetate

and one or more polymers which are permeable to water, such as hydroxypropylmethyl-cellulose, hydroxyethylcellulose, methylcellulose ammonio methacrylate copolymer Type A , the composition of the mixture being adjusted to allow gradual hydration of the film and a delayed release dissolution profile.

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(ii) a coating containing a mixture of polymers as in (i) which are physically incompatible with one another (immiscible). An example of such a mixture is that of ethylcellulose and methacrylate copolymers with quaternary ammonium groups (ammonio methacrylate copolymer Type A or B).

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(iii) a hydrophobic erodible coating, consisting of a wax such as carnauba wax, glyceryl behenate, or hydrogenated castor oil. This may be mixed with one or more insoluble diluants such as calcium dihydrogen phosphate or talc. It can be applied as the melted wax, for example in a fluid-bed coating apparatus.

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According to a preferred embodiment, in the case where one or more of the coating polymers is an ammonio methacrylate copolymer, a suitable cationic surfactant, or an amphoteric or zwitterionic surfactant is added into the core.

The surfactant diffuses into the coating, and at a given level provokes a sudden change in the films properties, provoking a sudden rapid release.

This particular embodiment presents the advantage that the delayed pulse is accelerated and gives substantially more complete release of the active substance than for pellets, granules or spheroids coated with methacrylate copolymer without surfactants in their cores.

Examples of such cationic surfactants are trimethyl-dimyristoyl-ammonium propane, dimethyl-dioctadecyl-ammonium bromide, trimethyl-cetyl-ammonium bromide (CTAB), dimethyl-didodecyl-ammonium bromide (DDAB(12)), benzalkonium chloride, cetylpyridinium chloride, cetramide.

Examples of zwitterionic surfactants are the N-alkybetaines, the C-alkybetaines, the N-alkylamidobetaines such as cocamidopropylbetain, the N-alkylglycines and the phosphatidylcholines or lecithines.

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This method is employed in the case of examples 2, 3 and 5.

The said preferred formulation where one or more of the coating polymers is an ammonio methacrylate copolymer can also contain a mixture of cationic and/or 5 zwitterionic surfactants especially mixtures of the afore mentioned surfactants.

In the case of the coating being a hydrophobic wax, one or more non-ionic surfactants may be included in the formulation, in the core, in order to promote dissolution and erosion of the film.

10 The core may contain other substances known to be necessary or advantageous to formation by one skilled in the art of pharmaceutical formulation, in particular an organic acid to maintain the pH at the interior of the pellet constant. The core may also be coated with a water-soluble polymer, for example hydroxypropylmethylcellulose or polyvinylpyrrolidone, before application of the 15 outer coating, in order to eliminate contact between the core and the outer coating.

(2) A mixture of delayed release particles and an immediate release powder, within a capsule:

20 The delayed release particles, known variously as granulates, pellets, beads, microspheres are those described above in (1). The immediate release powder is prepared by a simple mixture of the drug with pharmaceutically inactive substances, or by granulation of a mixture of drug mixed with pharmaceutically inactive substances, using one of the granulation methods well known to one skilled in the 25 art of pharmaceutical formulation.

(3) A tablet containing delayed release coated pellets as described in (1) containing the drug imbedded in a matrix also containing the drug.

30 Alternatively the tablet may consist of a mixture of delayed release coated pellets and of immediate release non-coated pellets containing the drug, imbedded in a matrix free from the drug.

Alternatively the delayed release coated pellets may be furthermore coated with a layer containing the drug and other excipients allowing immediate release from that layer, imbedded in a matrix free from the drug.

Alternatively the tablet may consist of one or more layers containing delayed release coated pellets containing the drug, imbedded in a matrix free from the drug and one or more layers containing the drug in an immediate release matrix.

The matrix surrounding the pellets should preferably be formulated so that
5 the compression into tablets does not interfere with the integrity of the membrane surrounding the pellets. On contact with fluid the tablet disintegrates, releasing the drug rapidly, from the matrix, or the immediate release pellets, or from the immediate release pellet coating, or from the immediate release layer, and then, after a set interval of time, releasing the drug from the delayed release pellets. The
10 pellet may be formulated with a pharmaceutically acceptable organic acid so as to maintain the micro-pH of the pellet during dissolution in the neutral pH conditions. The matrix consists of inert pharmaceutical substances such as well known to one skilled in the art of pharmaceutical formulation. In particular the matrix includes one or more diluants such as microcrystalline cellulose, lactose, mannitol, starch and
15 one or more disintegrants, for example crospovidone, sodium starch glycolate and croscarmellose. Other excipients may also be included, lubricants, for example magnesium stearate, glyceryl stearate, and glyceryl behenate, binders, for example hydroxypropylmethyl-cellulose, ethylcellulose and povidone, glidants, for example talc and colloidal silicon dioxide.

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(4) A capsule containing one or more immediate release tablets and one or more delayed release tablets.

The immediate release tablet or tablets may be formulated by the methods well known to one skilled in the art. In addition to the drug they can contain inert pharmaceutical excipients, including one or more diluants, for example microcrystalline cellulose, lactose, mannitol, starch ; and may contain other excipients. These can include one or more binders, for example hydroxypropylmethylcellulose, ethylcellulose and povidone, lubricants, for example magnesium stearate, glyceryl stearate, and glyceryl behenate, disintegrants, for example crospovidone, sodium starch glycolate and croscarmellose, glidants, for example talc and colloidal silicon dioxide.

The cores of the delayed release tablets may be prepared using the same excipients as the immediate release tablets except that additional substances may

be added. In particular a pharmaceutically acceptable acid may be added to ensure liberation of the drug independent of the pH of the external medium.

The delayed release tablets are coated with a layer of polymer coating similar to those described for the multiparticulate pellet systems above. However some modification of the coating will be required because of the difference in surface area of the dosage form. It is usually necessary to apply a thicker coating on the tablet than on the pellets, and thus a higher proportion of water-permeable polymers will be required in the coating composition.

10 In the case of a hydrophobic wax coating, the wax may be mixed with a soluble diluent such as polyethylene glycol, and the mixture applied by press coating.

In the case of coatings containing a methacrylate copolymer, a cationic surfactant may advantageously be included within the delayed release tablet core.

15 In the case of coatings containing a hydrophobic, waxy excipient such as carnauba wax or hydrogenated castor oil, a non-ionic surfactant may be included within the tablet core. The tablet core and the coating may also be separated by a coating of a water-soluble polymer, for example hydroxypropylmethylcellulose or polyvinylpyrrolidone.

20 As other particular embodiments encompassed within the scope of the present invention, pharmaceutical compositions intended to avoid abuse may be cited.

Indeed it is known that some drugs and in particular hypnotics intended for legitimate oral use have the potential for abuse.

25 One way of substantially reducing or even eliminating this potential for drug abuse for the pharmaceutical formulations that are objects of the present invention is to provide pharmaceutical compositions for oral administration comprising a short acting hypnotic or a salt thereof capable at the same time of:

30 - liberating the active principle according to a timed dual release *in vitro* profile as described above, following normal administration and,

- if it is introduced in a drink, whether or not containing alcohol, generating visual change or changes in the appearance of the drink. This visual change or changes are intended to avoid administration of the active principle to a person in the said drink without his or her knowledge.

These visual changes, according to the present invention include all means of indicating the presence of the said composition in a drink. The following may be cited as methods for inducing visual changes: inclusion of colouring excipients, 5 floating of the composition at the surface of the drink, formation of insoluble particles on the surface of the drink, on the brim of the glass, in the drink and/or on the bottom of the glass or a combination thereof.

The drink, eventually with alcohol, may for example consist of coffee, tea, wine, fortified wine, spirits, liqueurs, hot or cold chocolate-flavoured drinks, all 10 gaseous alcoholic or not-alcoholic drinks, all cocktails or mixtures of fruit juice, milk, cream, ...

Particles may be obtained by association of a lipophilic and a hydrophilic excipient, useful for the floating as described above. A list of suitable lipophilic 15 excipients is set forth beneath.

The composition according to this particular embodiment of the present invention can liberate particules even if the composition does not float or not immediately.

20 Among lipophilic excipients the following may be cited: glycerol stearates, palmitostearates and behenates; hydrogenated vegetable oils and their derivatives; vegetable and animal wax and their derivatives; hydrogenated castor oils and their derivatives and cetyllic esters and alcohols.

25 Among hydrophilic excipients the following may be cited: cellulose derivatives, hydroxyethylcellulose, hydroxypropylcellulose (molecular mass from 50 to 1250 kDa), hydroxypropylmethylcellulose (molecular mass from 10 to 1500 kDa), carboxymethylcellulose and sodium carboxymethylcellulose; vegetable gums and their derivatives; derivatives of alginic acid; polyethyleneglycols and their 30 derivatives; starches and their derivatives; silica, polymethacrylates and acrylic acid and methacrylate copolymers.

One of the constituents of the gel forming substance can be chosen as being less soluble in alcohol.

A colouring excipient can be advantageously added as giving rise to visual change preventing abuse. It can colour simultaneously the liquid or the particles or one independantly of the other.

Among suitable colouring excipients the following may be cited : indigotine,
5 cochineal carminic acid, yellow orange S, allura red AC, iron oxides, cucurmin,
riboflavin, tartrazine, quinoline yellow, azorubine, amaranth, carmines, erythosine,
red 2G, patented blue V, glittering blue FCF, chlorophylls, copper complexes of
chlorophylls, green S, caramel, glittering black BN, carbo medicinalis vegetabilis,
brown FK and HT, carotenoids, Annatto extracts, paprika extracts, lycopene, lutein,
10 canthaxanthin, beetroot red, anthocyanes, calcium carbonate, titanium dioxide,
aluminium, silver, gold or litholrubin BK or any other colouring excipient suitable for
an oral administration.

These visual means of preventing abuse may comprise a distinct
15 pharmaceutical entity, not containing active substance, along with the immediate
release and the sustained release entities, that comprise the pharmaceutical form,
or they may be incorporated in one of these two entities. Yet a third method is to
incorporate all or certain of them into a separate entity and at the same time add
certain to the immediate or sustained release entity.

20 The method of incorporation of abuse resistance as described above will
depend on the type of formulation. In the case of tablet formulations described
above, including that of tablets enclosed inside a capsule, the abuse resistance
conferring substances (colouring matter, effervescent couple...) may be included
within the immediate release entity of the formulation.

25 Alternatively in the case of multilayer tablets and immediate tablets within a
capsule they may be incorporated as a separate layer not containing active
substance, but with the abuse resistance conferring substances. Such a layer may
be added to the sustained release tablet or tablets within a capsule provided the
said tablet is formulated as a matrix and is not coated with a coating conferring the
30 sustained release properties.

In the case of a capsule containing controlled release pellets and immediate
release pellets or granulate, abuse resistance conferring substances may be
incorporated in the immediate release entity or added separately.

List of figures:

Figure 1 shows an example of a *in vitro* timed dual release profile, where the immediate release pulse is 60% of the total amount of zolpidem, and the second pulse is 40%, starting at 90 minutes and finishing at 150 minutes.

Figure 2 shows an *in vitro* dissolution profile of the uncoated pellets containing zolpidem hemitartrate of example 1 at pH 2.

Figure 3 shows an *in vitro* dissolution profile of the coated pellets containing zolpidem hemitartrate of example 2 at pH 2 and 6.8.

Figure 4 shows an *in vitro* dissolution profile of the coated pellets containing zolpidem hemitartrate of example 3 at pH 2 and pH 6.8.

Figure 5 shows the *in vitro* dissolution profile of a capsule of example 4 containing a mixture of the uncoated pellets of example 1 and the coated delayed release pellets of example 3, containing 7.5 mg zolpidem hemitartrate in each type of pellet, at pH 2.

Figure 6 shows *in vitro* release profiles of coated pellets containing zolpidem hemitartrate of comparative example 1 at pH 2 and 6.8.

Figure 7 shows *in vitro* release profiles of coated pellets containing zolpidem hemitartrate of comparative example 2 at pH 2 and 6.8.

Figure 8 shows the *in vitro* dissolution profile of the coated pellets containing zolpidem tartrate of example 5.

The examples which follow illustrate the invention without limiting it:

Example 1: Immediate release pellets containing zolpidem hemitartrate

1000 g of nonpareil beads 16/18 mesh were coated using a suspension with the following composition,

zolpidem hemitartrate	11.54 %	78.125 g
povidone K30 ¹	11.54 %	78.125 g
Ethanol	76.92 %	520.8 g

¹ Kollidon® commercialised by BASF

The coating was carried out using a GPCG1 fluid bed coated-dryer (Glatt). The dissolution of the beads was measured using the method described in the European pharmacopoeia, with the rotating paddle apparatus, at a stirring speed of 50 rpm. Dissolution medium was 900 ml, 0.01M hydrochloric acid, at $37 \pm 0.5^\circ\text{C}$. The amount of zolpidem hemitartrate dissolved was measured by UV spectrophotometry at 310 nm. The dissolution curve obtained is shown in figure 2.

10 Example 2: Coated pellets:

Delayed release pellets containing zolpidem hemitartrate, tartaric acid and benzalkonium chloride as cationic surfactant

15 1000 g of nonpareil beads 16/18 mesh were coated using a suspension with the following composition,

tartaric acid	6.0 %	78 g
hydroxypropylmethylcellulose ¹	4.0 %	53 g
benzalkonium chloride	3.0 %	39 g
purified water	43.5 %	567 g
isopropanol	43.5 %	567 g

¹ Pharmacoat® 603 commercialised by Shin-Etsu

20 The pellets were then loaded with zolpidem hemitartrate by coating with the following solution, in a GPCG1 fluid bed coater-dryer:

zolpidem hemitartrate	8.3 %	78 g
povidone K30 ²	8.3 %	78 g
ethanol	83.4 %	784 g

² Kollidon® commercialised by BASF

Finally the pellets were coated using a polymer solution of the following composition :

ammonio copolymer Type B ³	methacrylate	11.40 %	83.4 g
ammonio copolymer Type A ⁴	methacrylate	0.93 %	6.8 g
triethyl citrate ⁵		1.37 %	10.0 g
isopropanol		51.80 %	379.0 g
acetone		34.50 %	252.0 g

³ Eudragit® RS100 commercialised by Röhm Pharma

5 ⁴ Eudragit® RL100 commercialised by Röhm Pharma

⁵ Eudraflex® commercialised by Röhm Pharma

The dissolution profiles of the pellets were tested in 0.01M hydrochloric acid using the method described in example 1, and in a 0.02M pH 6.8 potassium phosphate buffer solution containing 0.1M sodium chloride, all other parameters being the same as for the test in hydrochloric acid. They are shown in figure 3.

Example 3: Coated pellets:

Delayed release pellets containing zolpidem hemitartrate, tartaric acid and cetylpyridinium chloride as cationic surfactant

1000 g of nonpareil beads 16/18 mesh were coated using a suspension with the following composition:

tartaric acid	6.0 %	78.0 g
hydroxypropylmethylcellulose ¹	4.0 %	53.0 g
cetylpyridinium chloride	3.0 %	39.0 g
triethyl citrate ²	1.4 %	18.2 g
purified water	42.8 %	557.0 g
isopropanol	42.8 %	557.0 g

20 ¹ Pharmacoat® 603 commercialisé par Shin-Etsu

² Eudraflex® commercialized by Röhm Pharma

The beads were then loaded with zolpidem hemitartrate by coating, in a GPCG1 fluid bed coated-dryer, and finally coated using a polymer solution, using the same methods and compositions as described in example 2. The dissolution profiles of the pellets were measured as described in example 2. These are shown
5 in figure 4.

Example 4: capsule containing a mixture of immediate release and delayed release pellets containing zolpidem hemitartrate

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Capsules containing 15 mg zolpidem hemitartrate were manufactured according to the following composition :

Component	Mass per unit	Zolpidem hemitartrate content
uncoated beads of example 1	112 mg	7.5 mg
coated beads of example 3	131 mg	7.5 mg
hard gelatine capsule size 3		-
(Total)		15.0 mg

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Their dissolution profile in 0.01M hydrochloric acid obtained as described in example 2, is shown in figure 5. The profile parameters in hydrochloric acid are : $T_1 = 2.0 \text{ h}$; $T_2 = 5.0 \text{ h}$.

Comparative example 1: coated pellets containing zolpidem hemitartrate

850 g of pellets coated with zolpidem hemitartrate of example 1 were coated in a GPCG1 fluid bed coater-dryer with the following solution

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ammonio copolymer Type B ¹	methacrylate	11.41 %	129.6 g
ammonio copolymer Type A ²	methacrylate	0.92 %	10.5 g
triethyl citrate ³		1.37 %	15.6 g
isopropanol		51.78 %	588.0 g
acetone		34.52 %	392.0 g

¹ Eudragit® RS100 commercialised by Röhm Pharma

² Eudragit® RL100 commercialised by Röhm Pharma

³ Eudraflex® commercialised by Röhm Pharma

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After drying, in a ventilated oven at 35°C for 24 hours the dissolution profile of the pellets was measured in 0.01M hydrochloric acid and in pH 6.8, 0.02M phosphate buffer containing 0.1M sodium chloride as described in example 2. The profiles are shown in figure 6. Prolonged dissolution (over about 12 hours) was obtained at 0.01M hydrochloric acid, but the release rate was very slow at pH 6.8.

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Comparative example 2: coated pellets containing zolpidem hemitartrate and tartaric acid

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735 g of nonpareil beads 16/18 mesh were coated using a suspension with the following composition:

tartaric acid	10 %	58.4 g
povidone K30 ¹	2 %	11.5 g
ethanol 95%	88 %	505.0 g

¹ Kollidon® commercialized by BASF

The coated pellets were then coated in a GPG1 fluid bed coater-dryer with the following solution:

zolpidem hemitartrate	11.54 %	78.125 g
povidone K30 ²	11.54 %	78.125 g
ethanol	76.92 %	520.8 g

5 ² Kollidon® commercialized by BASF

748 g of the zolpidem hemitartrate-tartaric acid-coated beads were then coated with the following solution.

ammonio methacrylate copolymer Type B ³	11.40 %	62.5 g
ammonio methacrylate copolymer Type A ⁴	0.93 %	5.1 g
triethyl citrate ⁵	1.37 %	7.5 g
isopropanol	51.80 %	283.5 g
acetone	34.50 %	189.0 g

10 ³ Eudragit® RS100 commercialised by Röhm Pharma

⁴ Eudragit® RL100 commercialised by Röhm Pharma

⁵ Eudraflex® commercialised by Röhm Pharma

After drying, in a ventilated oven at 35°C for 24 hours the dissolution profile
15 of the pellets were measured in 0.01M hydrochloric acid and in a pH 6.8 0.02M phosphate buffer containing 0.1M sodium chloride as described in example 2. The profiles are shown in figure 7. Dissolution was prolonged and independent of pH.

These two comparative examples show that the delayed release pellets comprising acid present a profile of dissolution independent of the pH and that the
20 addition of a cationic surfactant to the tablet core increases the release rate and extent of release at both acid and neutral pH.

Example 5: Coated pellets:

Delayed release pellets containing zolpidem tartrate, tartaric acid, and cocamidopropylbetain as an amphoteric surfactant.

5 1000 g of nonpareil beads 16/18 mesh were coated using a suspension with the following composition, in a GPCG1 fluid bed coater-dryer:

tartaric acid	5.0 %	78.0 g
Cocoamidopropylbetain ¹	2.5 %	39.0 g
Povidone VA 64 ²	5.0 %	78.0 g
Talc	5.0 %	78.0 g
purified water	41.25 %	643.5 g
ethanol 95°	41.25 %	643.5 g

¹ Amonyl® 380LC commercialized by Seppic

² Kollidon® VA 64 commercialized by BASF

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The pellets were then loaded with zolpidem tartrate by coating with the following solution :

zolpidem tartrate	8.3 %	78 g
Povidone VA 64 ³	8.3 %	78 g
ethanol 95°	83.4 %	784 g

³ Kollidon® VA 64 commercialized by BASF

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Finally 1000 g of the pellets were coated using a polymer solution of the following composition :

ammonio methacrylate copolymer Type B ⁴	11.40 %	83.4 g
ammonio methacrylate copolymer Type A ⁵	0.93 %	6.8 g
triethyl citrate ⁶	1.37 %	10 g
isopropanol	51.80 %	379 g
acetone	34.50 %	252 g

⁴ Eudragit® RS100 commercialised by Röhm Pharma

⁵ Eudragit® RL100 commercialised by Röhm Pharma

⁶ Eudraflex® commercialised by Röhm Pharma

5 After drying in a ventilated oven, at 30°C for 16 hours the dissolution profile
of the pellets in 0.01 M hydrochloric acid was measured, using the method
described in the European Pharmacopœia, with the rotating paddle apparatus, at a
stirring speed of 100 rpm. Dissolution medium was 900 ml, 0.01M hydrochloric acid
at 37°C ± 0.5°C. The amount of zolpidem dissolved was measured by UV
10 spectrophotometry at 310 nm. The dissolution curve obtained is shown in figure 8.

Example 6 : Tablet containing coated delayed release pellets containing 6 mg zolpidem hemitartrate within a fast-disintegrating matrix containing 6.5 mg zolpidem hemitartrate.

15 Prolonged release coated pellets were manufactured as described in example 3. The pellets were then spray-coated using the same method with a layer of 20% by mass of microcrystalline cellulose. A granulate of the following composition was then prepared, by wet granulation:

zolpidem hemitartrate	3.0 %
lactose	20.0 %
microcrystalline cellulose ¹	68.0 %
hydroxypropylmethylcellulose 606	3.0 %
crospovidone ²	5.0 %
magnesium stearate	1.0 %

¹ Avicel®, commercialized by FMC

² Kollidon® CL, commercialised by BASF

25 Pellets and granulate were mixed and compressed into tablets using a rotary press. Each tablet contained 130 mg pellets and 217 mg of the granulate.